

**Title of Thesis** : An Analysis of Students' Learning Difficulty and Its Factors  
in Human Digestive System Lesson Material of Grade VIII  
SMP Negeri 3 Percut, Sei Tuan Deli Serdang Academic Year  
2017/2018

**Name** : Donny F. Lumbantobing  
**SID** : 4113141021  
**Study Program** : Biology Bilingual Education  
**Department** : Biology

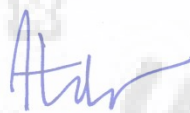
**Approved by:**  
**Thesis Supervisor**



**Dra. Martina A. Napitupulu, M.Sc.**  
**NIP. 196503051990022001**

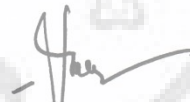
**Acknowledged by:**

**Head Biology Department**



**Dr. Hasruddin, M.Pd**  
**NIP. 196404241989031027**

**Coordinator of Bilingual**



**Dr. Iis Siti Jahro, M.Si**  
**NIP. 196510151992032003**

**FMIPA UNIMED**  
**Dean**  
  
**Dr. Martina Restuati, M.Si.**  
**NIP. 196303211988032002**

**Date of Completed : June 30<sup>th</sup> 2018**

**Pharmaceutical Building**  
**UNIVERSITY**