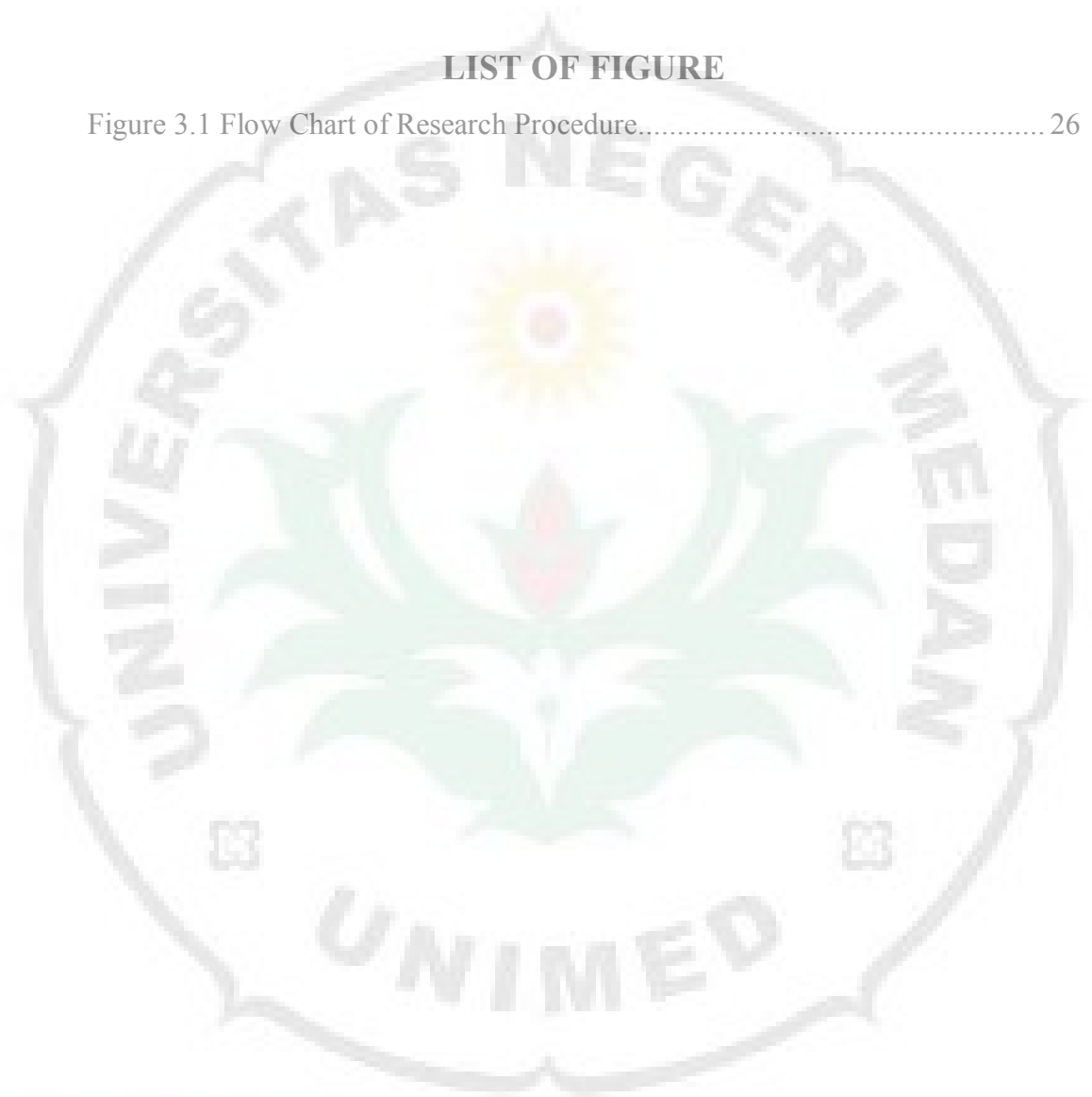


LIST OF FIGURE

Figure 3.1 Flow Chart of Research Procedure..... 26



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