## TABLE OF CONTENT

		Pages
	Internet a SINEC.	•
	Legalization Page	i 
	Biography Abstract	ii iii
	Acknowledgement	iv
	Table of Content	vi
	List of Figure	viii
	List of Table	ix
	List of Appendix	Х
	CHAPTER I INTRODUCTION	1
	1.1. Research Background	1
	1.2. Problem Identification	3
	1.3. Problem Scope	3
	1.4. Research Question	4
	1.5. Research Objective	
	1.6. Research Benefit	4 4
	1.7. Operational Definition	5
	CO CO	
	CHAPTER II THEORITICAL REVIEW	6
	2.1. Theoritical Framework	6
	2.1.1. Definition of Learning	6
	2.1.2. Learning Objective	7
	2.1.3. Learning Outcomes	8
	2.1.4. Learning Difficulty	11
	2.1.5. Factors that Affect Learning Difficulty	12
11	2.1.7. Efforts to Overcome Learning Difficulties	13
1	2.1.8. Learning Materials of Structure and Function of Plant Tissue	15
	CHAPTER III RESEARCH METHOD	29
4	3.1. Research Time and Location	29
	3.2. Research Population and Sample	29
	3.3. Research Design	29
	3.4. Research Procedure	30
	3.4.1. Preparation Stage	30
	3.4.2. Research Stage	30
	3.4.3. Evaluation Stage	31

	3.5. Research Instrument	31
	3.5.1. Multiple Choice Test	31
	3.5.2. Questionnaire	32
	3.6. Data Collecting Technique	38
	3.6.1. Validity Test	38
	3.6.2. Reliability Test	39
	3.6.3. Difficulty Level of Test	40
	3.6.4. Differentiator Power of Test	41
	3.7. Data Analysis Techniques	42
	3.7.1. Test Result Analysis	42
	3.7.2. Questionnaire Result Analysis	44
	CHAPTER IV RESULT AND DISCUSSION	46
	4.1. Description of Result	46
	4.1.1. The Analysis of Students' Achievement on Structure and Function of	46
	Plant Tissue Based on Cognitive Aspect	
	4.1.2. The Analysis of Students' Achievement on Structure and Function of	48
	Plant Tissue Based on Indicator Aspect	
	4.1.3. The Analysis of Students' Learning Difficulty Factors Based on	49
	Questionnaire Result	
	4.2. Research Discussion	50
	4.2.1. The Students' Learning Difficulty Based on Cognitive Aspect	50
	4.2.2. The Students' Learning Difficulty Based on Indicator Aspect	55
	4.2.3. Factors that Affected Students' Learning Difficulty in Structure	59
	and Function of Plant Tissue	
	4.3. The Recommendations to Minimize the Learning Difficulty on	61
	Structure and Function of Plant Tissue Topic	
	CHAPTER V CONCLUSION AND SUGGESTION	64
	5.1. Conclusion	64
	5.2. Suggestion	64
	1 Maanneter ( Minin	1
	REFERENCE	65
1	APPENDIX	68
1	VINIVERDITI	

()