

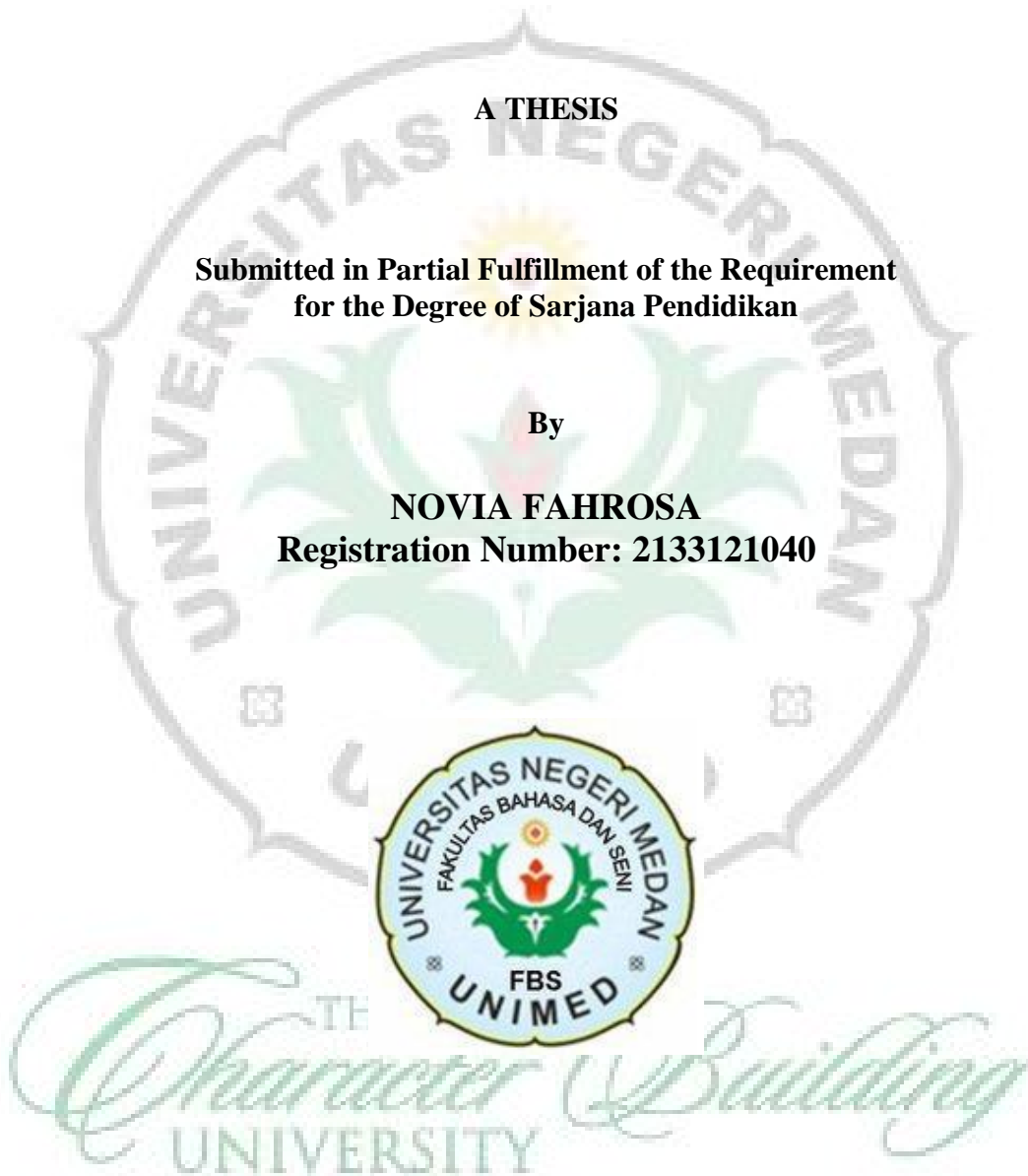
**DEVELOPING ENGLISH SPEAKING WORKBOOK  
BASED ON SCIENTIFIC APPROACH  
FOR GRADE XI OF SENIOR HIGH SCHOOL STUDENTS**

**A THESIS**

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