LIST OF FIGURES

	Pages
Figure 2.1 A Material Design Model	. 17
Figure 2.2 Criteria for English Listening Materials	. 20
Figure 2.3 Definition of Absolute and Variable Characteristics of ESP	. 23
Figure 2.4 Research and Development Cycle	. 28
Figure 3.1 The Stages of Small-Scale Educational Research and Development.	. 36