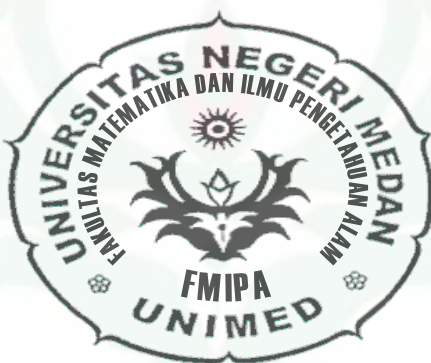


**THE DEVELOPMENT OF INNOVATIVE CHEMISTRY  
MODULE WITH INTEGRATION OF EXPERIMENT  
ON THE TEACHING BUFFER SOLUTION**

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